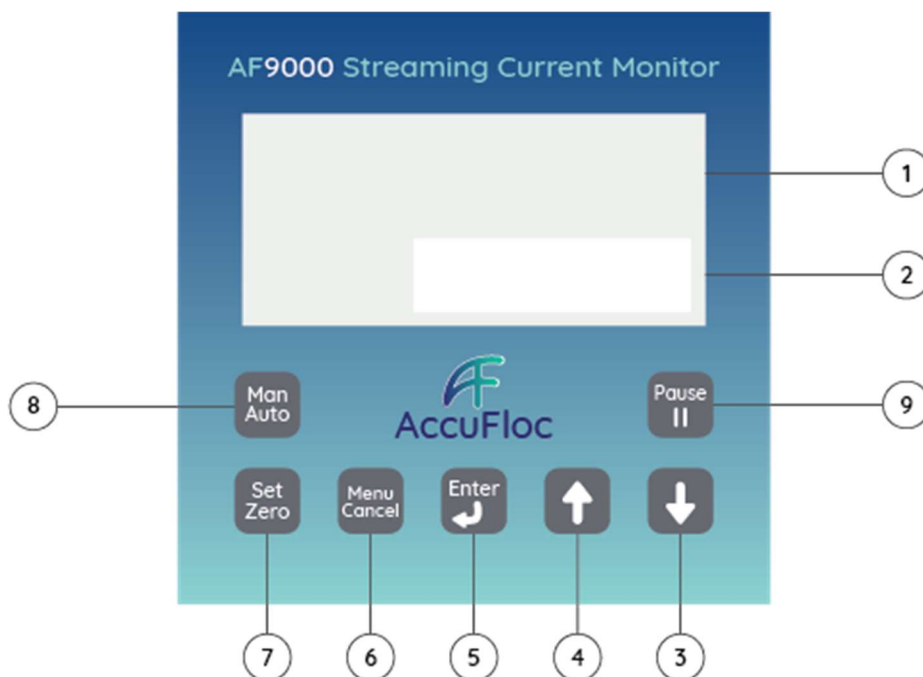


Display and keypad



Item	Name	Description
(1)	Top display row	<p>The deviation from the raw streaming current value shown on the bottom display row or, if the zero point has been set, the deviation from the zero point.</p> <ul style="list-style-type: none"> 0 = Optimal amount of coagulant if the user has set the zero-point based on the zeta potential or the jar test – XX = The streaming current value is less than the optimum value. Coagulant may need to be added if the user has set the zero-point based on the zeta potential or the jar test. + XX = The streaming current value is more than the optimum value. The coagulant feed may need to be stopped if the user has set the zero-point based on the zeta potential or the jar test.
(2)	Bottom display row	<p>Raw streaming current value</p> <p>Note: "PXX"(e.g., P66) shows when the instrument has a PID controller that is set to manual mode. Push Auto/Manual to show the raw streaming current value.</p> <p>"PXX" identifies the percentage at which the PID controller is operating. For example, if the instrument output signal (4–20 mA) is 4 mA, "P00" shows. If the instrument output signal is 12 mA, "P50" shows. The percentage shown depends on the user settings.</p>
(3)	DOWN arrow key	Select a menu or option, set or change a value
(4)	UP arrow key	<p>To adjust the zero point, push and hold an arrow key for 2 seconds, then push the applicable arrow key.</p> <ul style="list-style-type: none"> DOWN arrow = add more coagulant UP arrow = add less coagulant <p>Note: When the optional 4–20 mA PID controller card is installed, the controller must be in manual mode to adjust the zero point. Push Auto/Manual to go to manual mode.</p>
(5)	Enter key	Select a menu item or accept an entry
(6)	Menu/Cancel key	<p>Show the menu options or exit the menu options.</p> <p>Push the DOWN arrow to scroll through the menu options.</p>

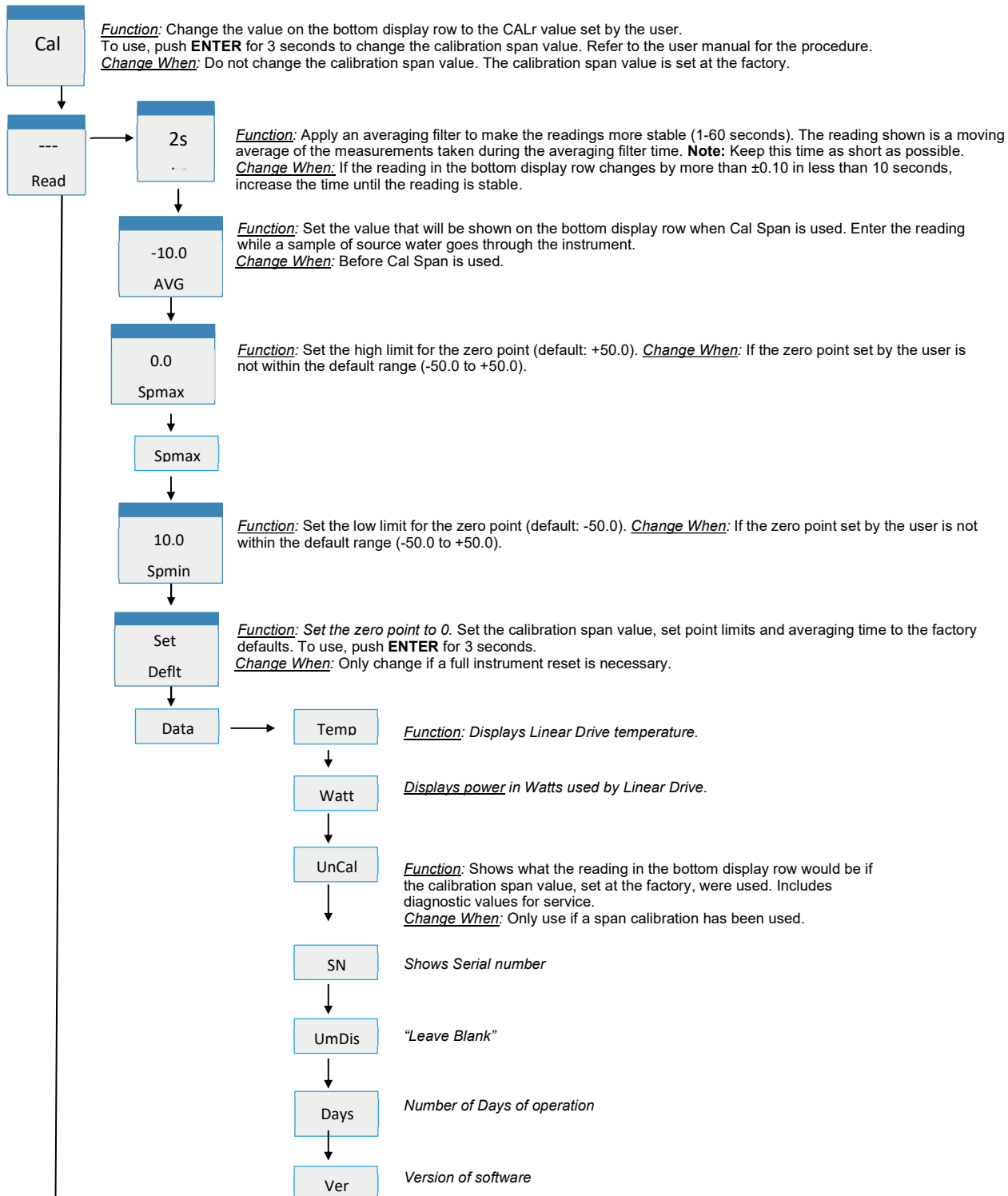
Item	Name	Description
(7)	Set Zero key	<p>Set the zero-point. The top display changes to "0".</p> <p>To set the zero-point, push and hold Set Zero for 3 seconds. Set the zero point when the optimum coagulant dose is added and the reading is stable.</p> <p><i>Note: Set the zero point again whenever there is a significant change in source water. Significant changes include seasonal changes such as lake turnover, after a storm or other high turbidity event and so on. It is important to keep the variation from the zero point very small so that the instrument can make fine adjustments.</i></p>
(8)	Auto/Manual key	When the 4–20 mA PID controller is used, push Auto/Manual to switch between automatic and manual controller mode. Model AF9000-2 only.
(9)	Pause	Push pause button to stop the linear drive motor. Push again to start.

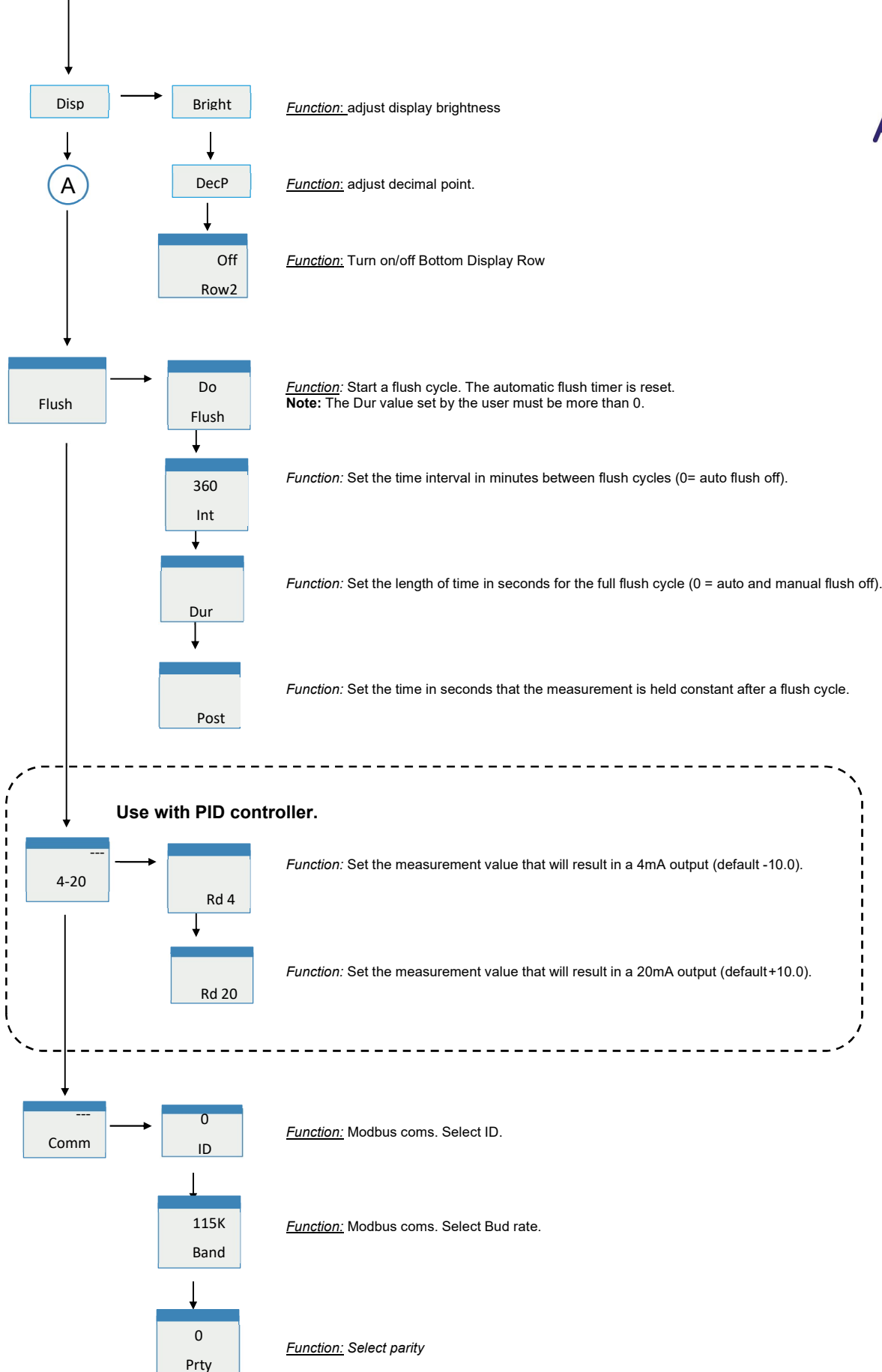
Configuration

Push **Menu/Cancel**, then push the **DOWN** arrow to scroll through the menu options. Push **Enter** to select a menu option. Refer to [Figure 1](#).

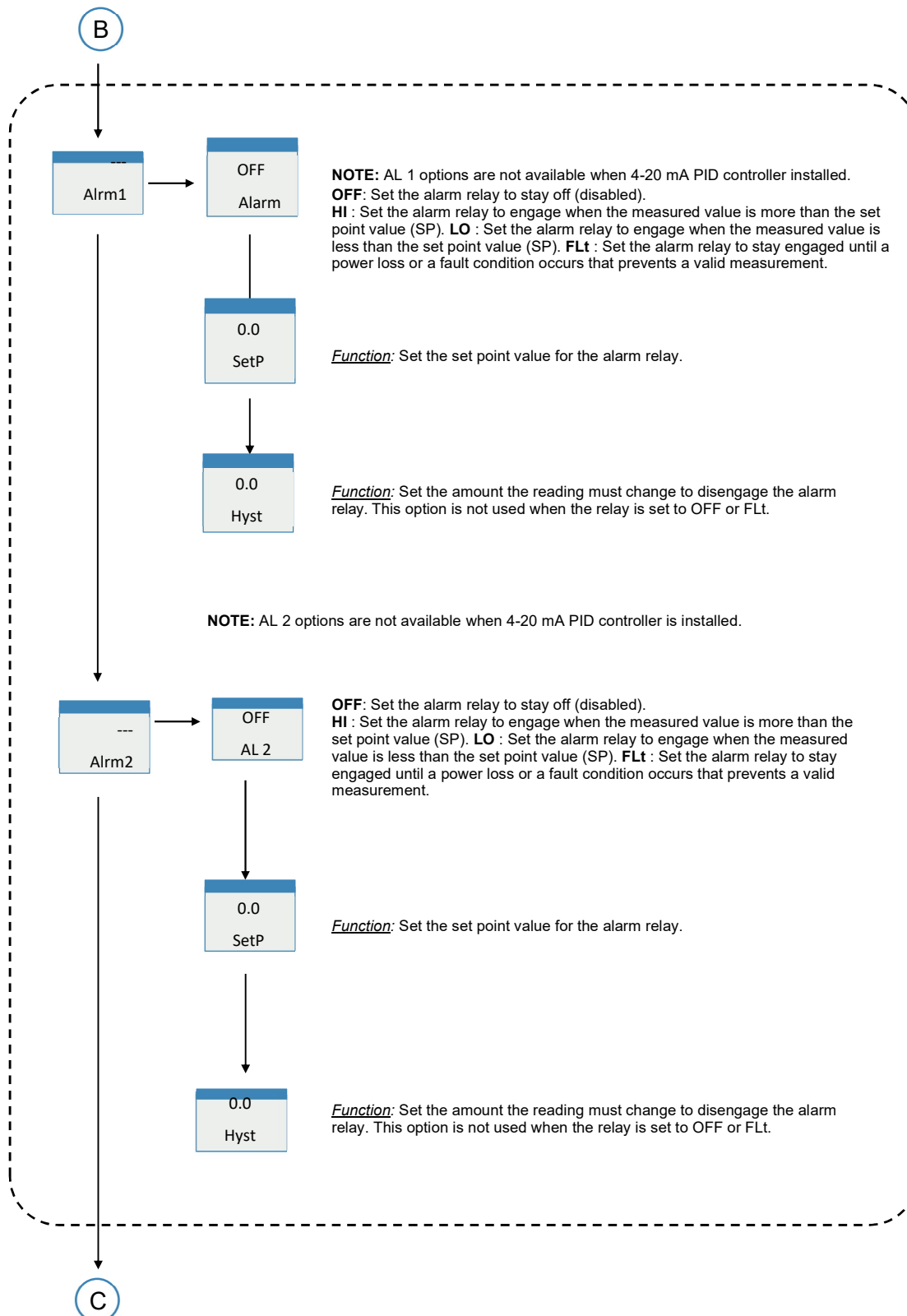
To go back one menu level, push **Menu/Cancel**. To exit the menus, push **Menu/Cancel** until the reading shows.

Figure 1 Menu options





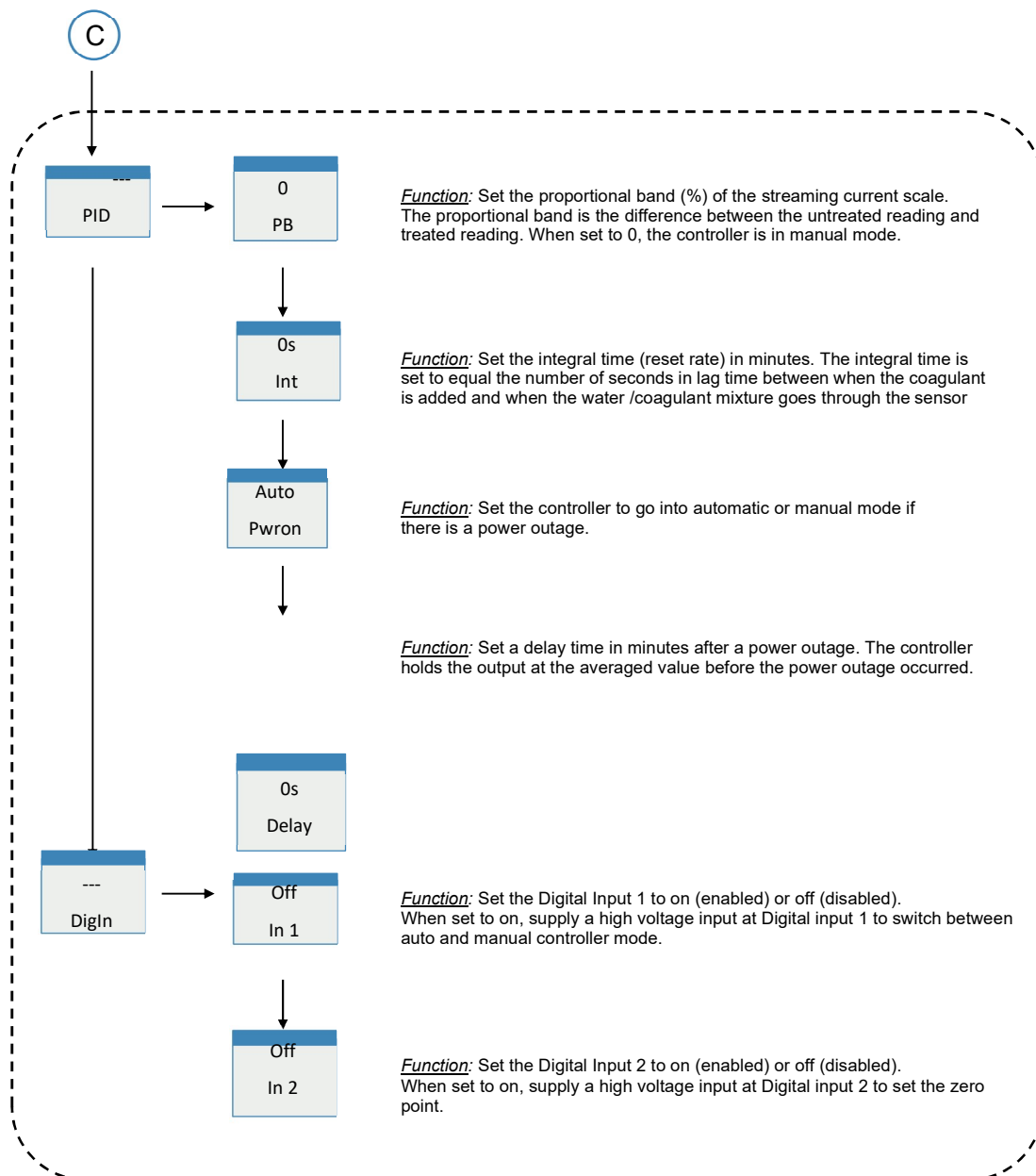
Only shows in
model AF9000-2



Only shows
model AF9000-2



AccuFloc



Only show
in AF9000-2

Only show
in AF0

Maintenance schedule

Table 1 shows the recommended schedule of maintenance tasks. Facility requirements and operating conditions may increase the frequency of some tasks.

Table 1 Maintenance schedule

Task	14 days	1 month	6 months	1-2 years	5 years
Examine and clean the sensor. ¹	X ² (without auto-flush)	X ² (with grit filter and auto-flush)			
Replace the piston. ³				X	
Replace the linear bearings. ³					X
Replace the sensor. ³					X

¹ Refer to the instructions in the user manual.

² Do this task also after each high-turbidity event.

³ Refer to the instructions that are supplied with the replacement part, replacement recommended 1 to 2 yearly depending on raw water quality.

Troubleshooting

Problem	Possible cause	Solution
Reading continuously drifts	Gradual raw water change	Perform jar test to see if results changes. Check raw water pH for changes
	Dirt on piston and sensor	Follow cleaning procedure
	Sensor or piston worn	Inspect piston and sensor for scouring. Fit replacement piston or sensor.
Reading unstable and showing large variation.	Improper span calibration.	Return the calibration to the factory defaults or recalibrate the span to a large negative value
Reading is stable but un-responsive to coagulant dose changes.	Blocked sample line	Check sample flow rate. Clean grit trap.
	Dirt on piston and sensor	Follow cleaning procedure
	Coagulant saturation from overdosing	Ensure coagulant dosage is less than twice the optimal result from jar testing. This can also occur in low alkalinity waters.
Reading is reversed. For example: decreases with increasing coagulant dose.	Reversed span calibration	Ensure calibration value matches the calibration sample.
Reading has a continual cycle.	Process is cycling	There is no mechanism by which a SCM can produce a constant cycle. Put all the control loops and flow control valves into manual to see if it stops.
Reading makes small rapid changes (Noise)	Poor mixing	Temporarily stop the sample flow, if reading becomes stable then ensure the sample is well mixed and or select a new better sample point to provide the well mixed sample. Ensure dosing pump is running properly and does not have



AccuFloc

		an airlock.
	Electrical interference	If the problem persists when flow is removed, then look for poor electrical grounding on the unit to nearby large motors or heaters.
Water leaking from drain hole	Water head level is above drain hole level	This is not a problem, but can be fixed by reducing inlet pressure, or outlet pressure as described in the installation section.
Blank display. Motor will not start.	No power	
Display shows Stop	Motor has stopped.	If unit is equipped with motor isolation switch-ensure it is on.
Display shows Hot	Actuator is too hot	Maybe caused by a very hot environment, check installation is not in full sun.
Display shows Connect	The actuator cable is not correctly plugged into the analyser	Check actuator cable connections and make sure are plugged in and tight.
Display shows Power	Power is not stable	Check electrical power connections
Display shows Stuck	Piston cannot move freely and needing too much force	Remove sensor and check piston is free to move and no grit is caught. Push up and down gently with fingers – should move freely
Display shows Coil	Internal coil is damaged	Actuator requires replacement
Display shows Fault then a number	Internal fault	Contact authorised service centre.

Replacement parts

Note: Product and Article numbers may vary for some selling regions. Contact the appropriate distributor or refer to the company website for contact information.

Description	Item no.
Grit filter, replacement	25091000
Linear bearings and washers, replacement kit	AF-958
Piston, replacement kit	AF-959
Streaming current sensor, replacement kit	AF-960
Tool kit, parts replacement	AF-767
Water connections kit. Includes weir, grit filter and automatic flush valve	AF-765
Water connections kit. Includes weir and grit filter (no automatic flush valve)	AF-766